



Installation Guide for 2014-18 GMC Sierra Headlights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX HEADLIGHTS** for your 2014-18 GMC Sierra

DO NOT USE DIELECTRIC GREASE!



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Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.

PART I REMOVE HEADLIGHTS

INSTALLATION TOOLS

PREPARE THESE TOOLS FOR INSTALLATION



Metal Panel Popper



Power Tool



Phillips Screwdriver



1/4 Ratchet



1/4 Extension

7mm
10mm



Socket

T15
Star Torx



Socket

NOTE: Whenever using a power tool, please make sure do not overtighten the screws.

BEFORE WE GET STARTED

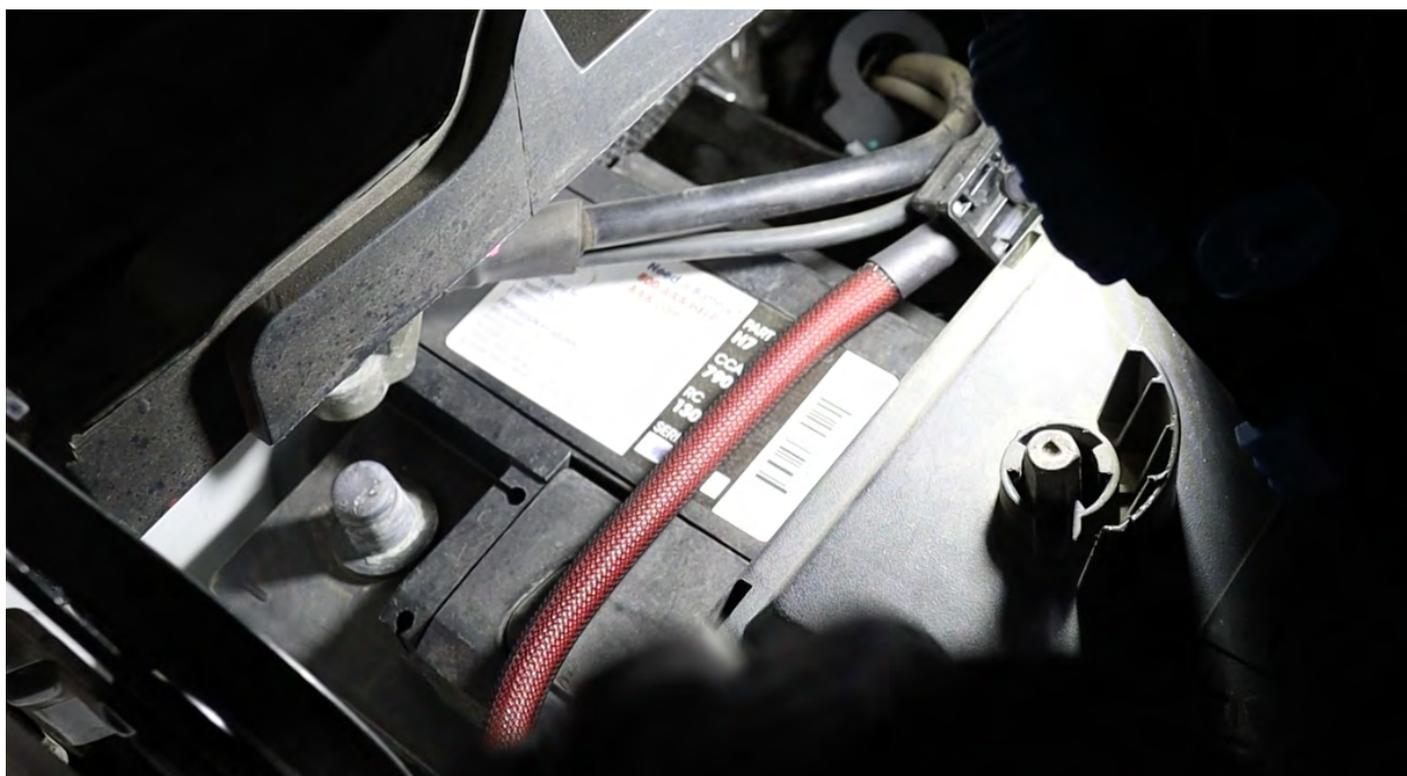
IF YOUR VEHICLE IS EQUIPPED WITHOUT LED TURN SIGNAL NO NEED CONVERTER

IF YOUR VEHICLE IS EQUIPPED WITH LED TURN SIGNAL A CONVERTER IS NEEDED



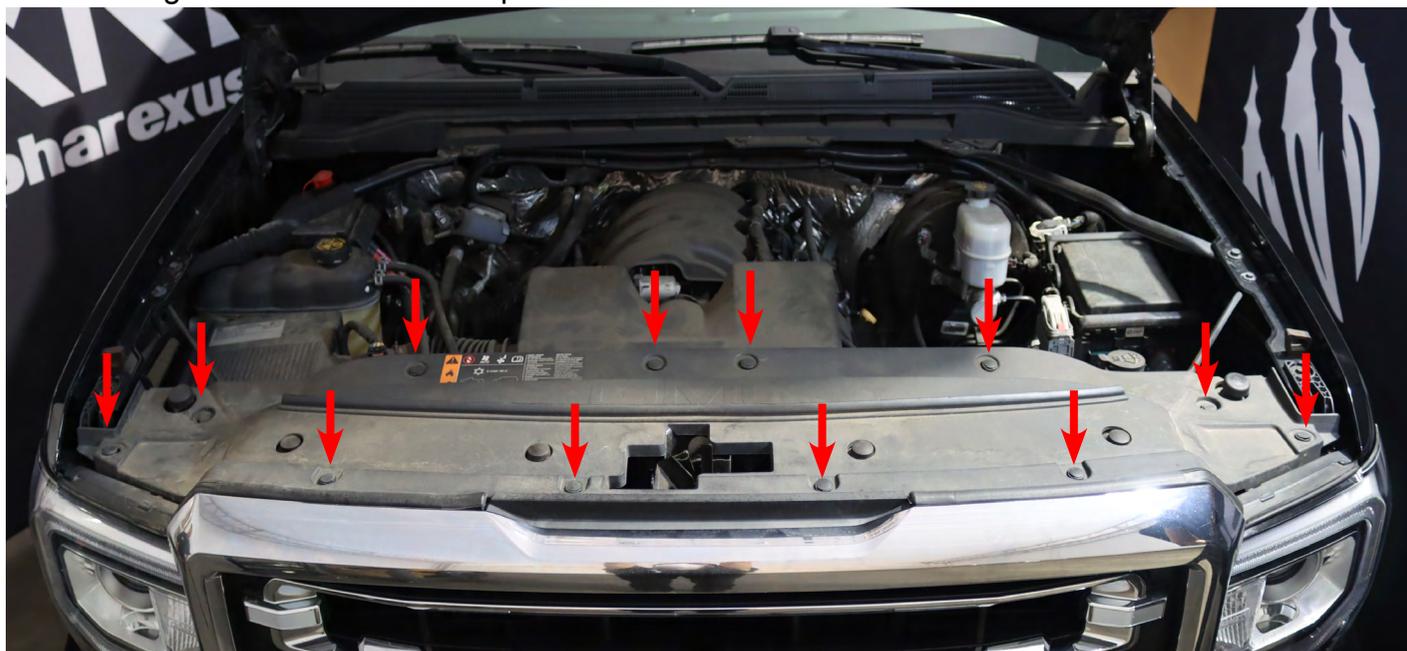
STEP 1. DISCONNECTING THE NEGATIVE BATTERY TERMINAL

Whenever working on your vehicle, always start by disconnecting the negative battery terminal.



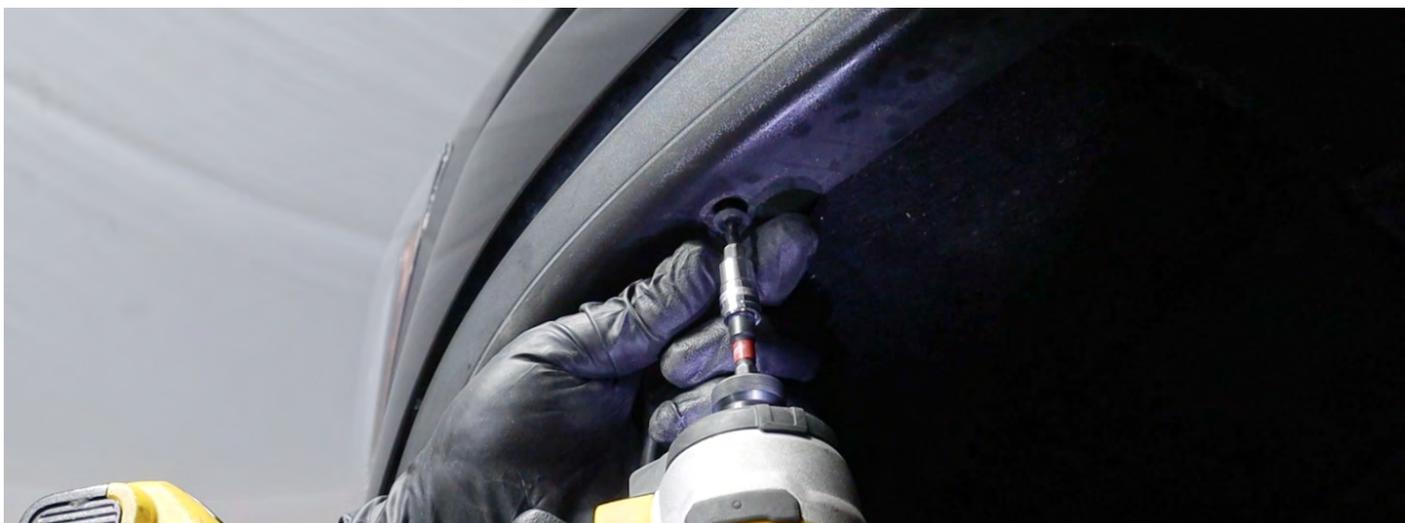
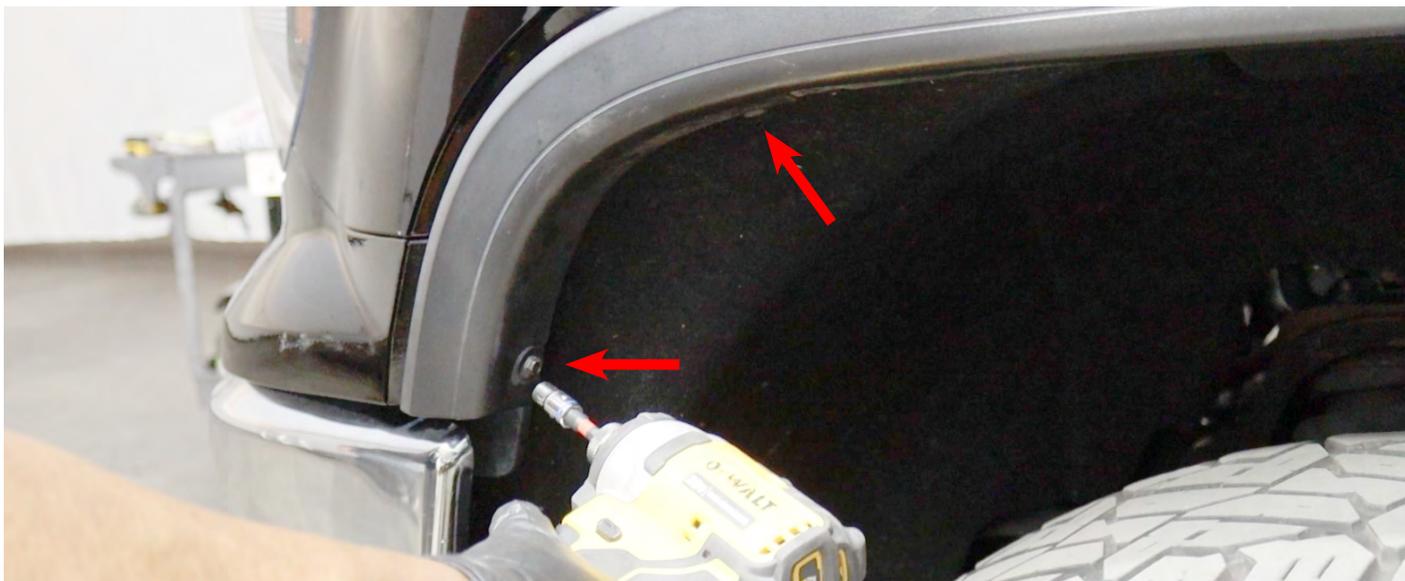
STEP 2. REMOVE THE RADIATOR SHROUD

Utilize a panel popper to initiate the removal process by taking out the (12) plastic push pins that are securing the radiator shroud in place.



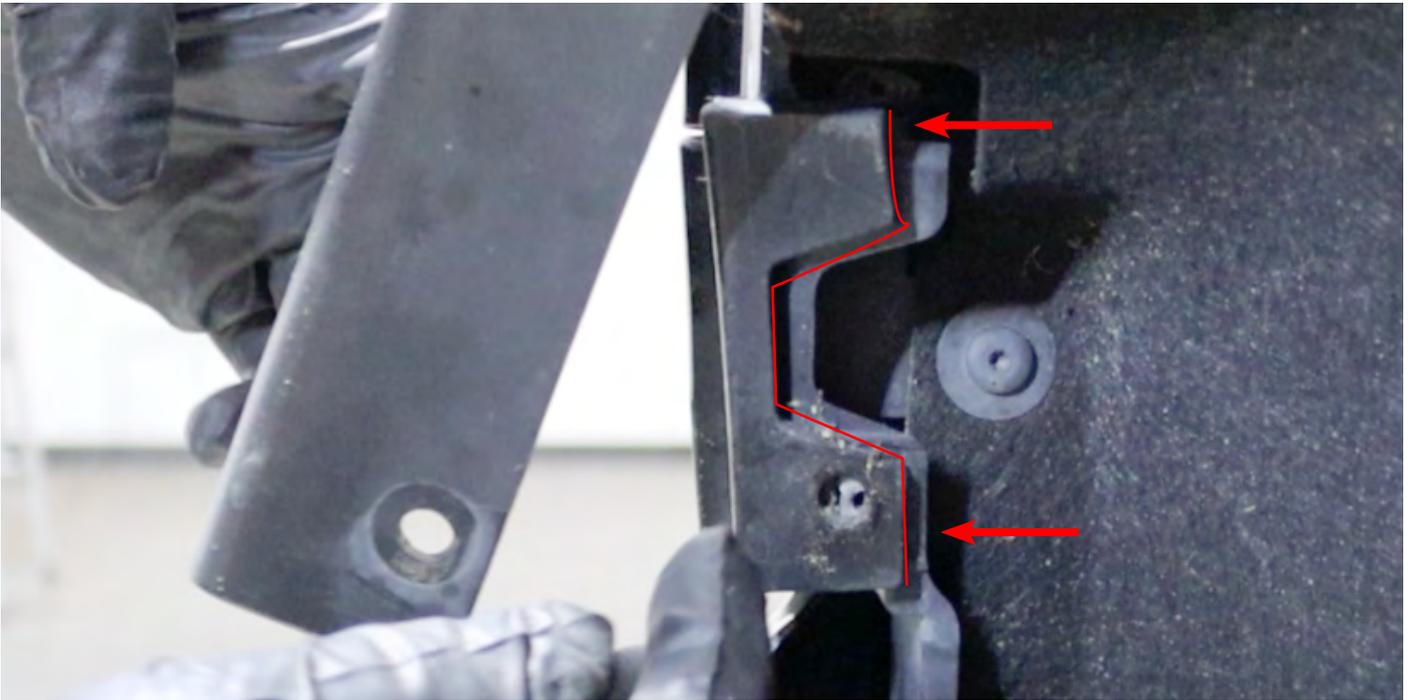
STEP 3. REMOVE THE TRIM PIECE

Remove the 1 X 7mm and 1 X T15 screws situated in the fender guard and the wheel well.

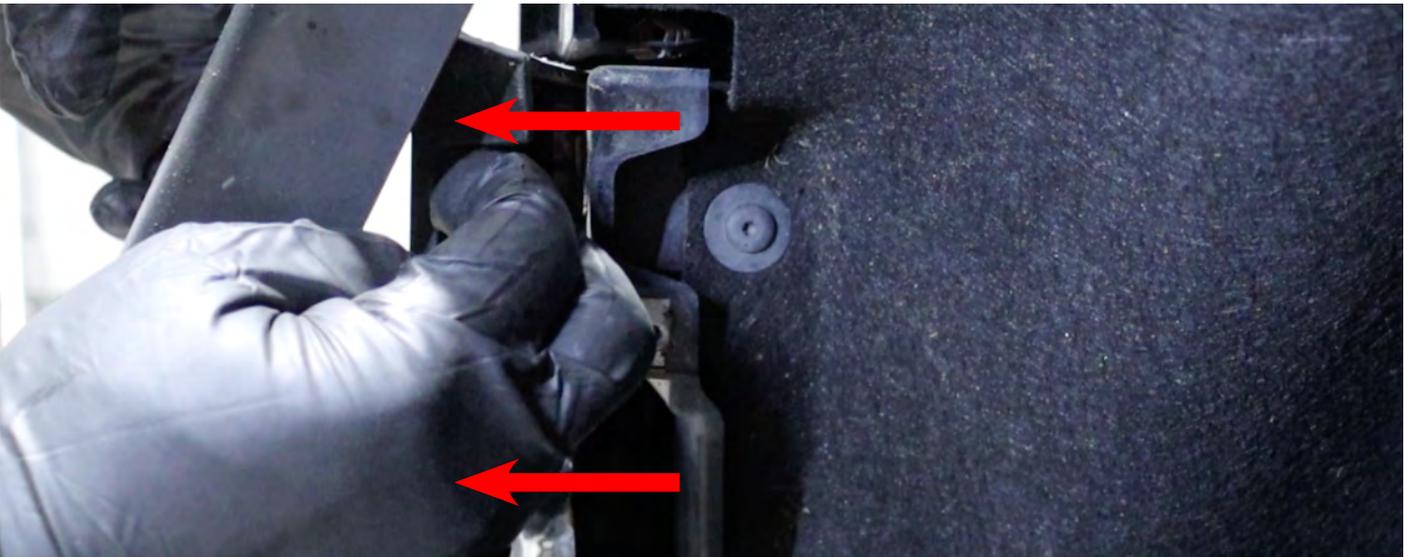


Utilize the panel popper to gently lift up the fender guard partially from the mounting spots and release it.





Carefully pull the edge of the trim outward to release it from the mounting.





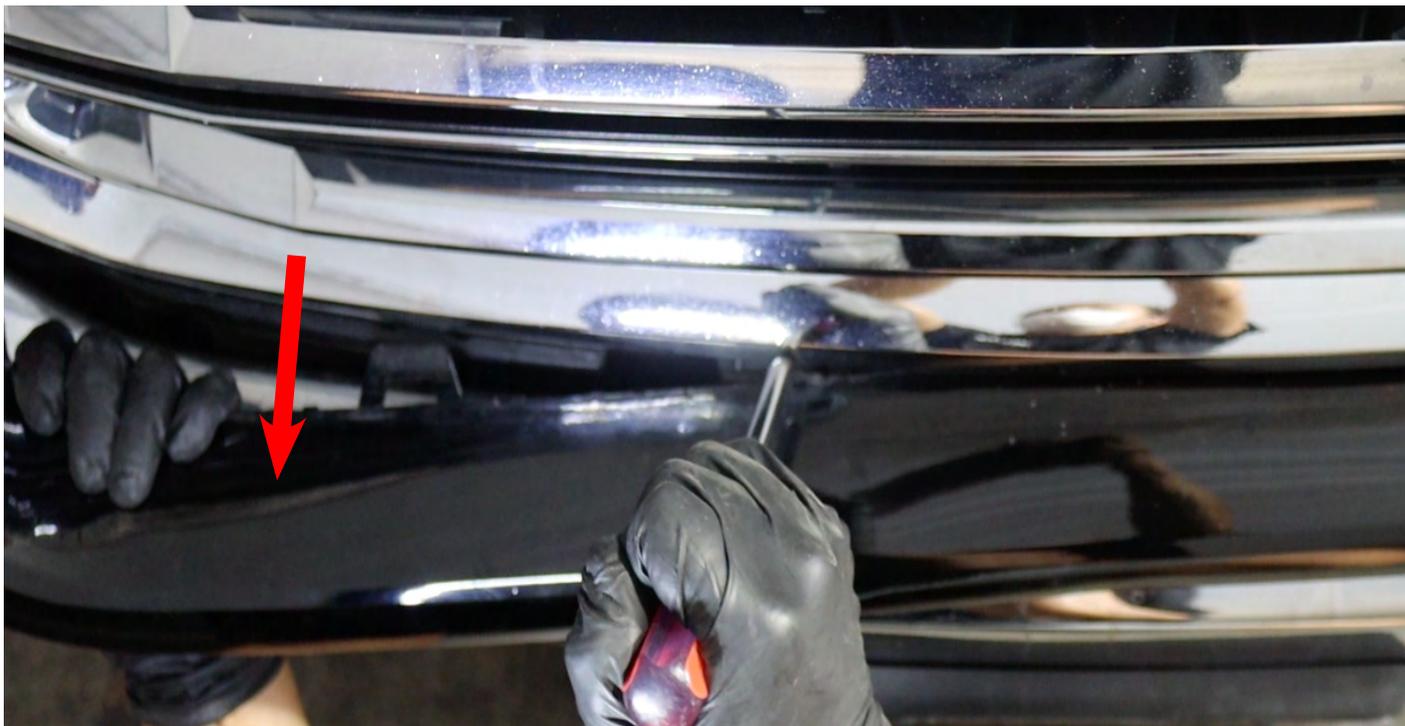
Gently pull the trim piece out from the mounting clips to release it.



Repeat the identical steps for the other side of the trim piece.



Once both ends of the trim piece are partially removed, use a panel popper to work at the middle. Carefully remove the trim piece by releasing it from all of the clipping points.





Once the trim piece is removed, set it aside for later reinstallation.



STEP 4. REMOVE THE GRILLE

Unscrew and remove the four 10mm bolts from the top of the grille.



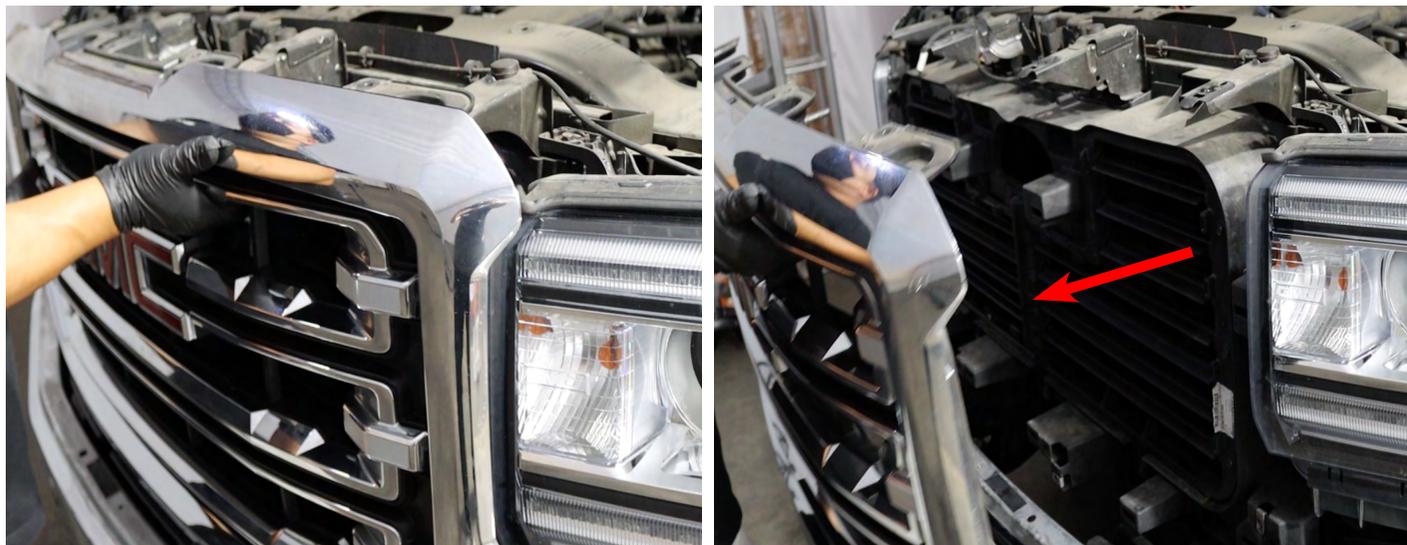
Take out the 10mm bolt from the bottom corner of the grille, one on each side.



Unscrew and remove the two 10mm bolts from the center bottom of the grille.



Gently pull the grille outward to remove it from its position.

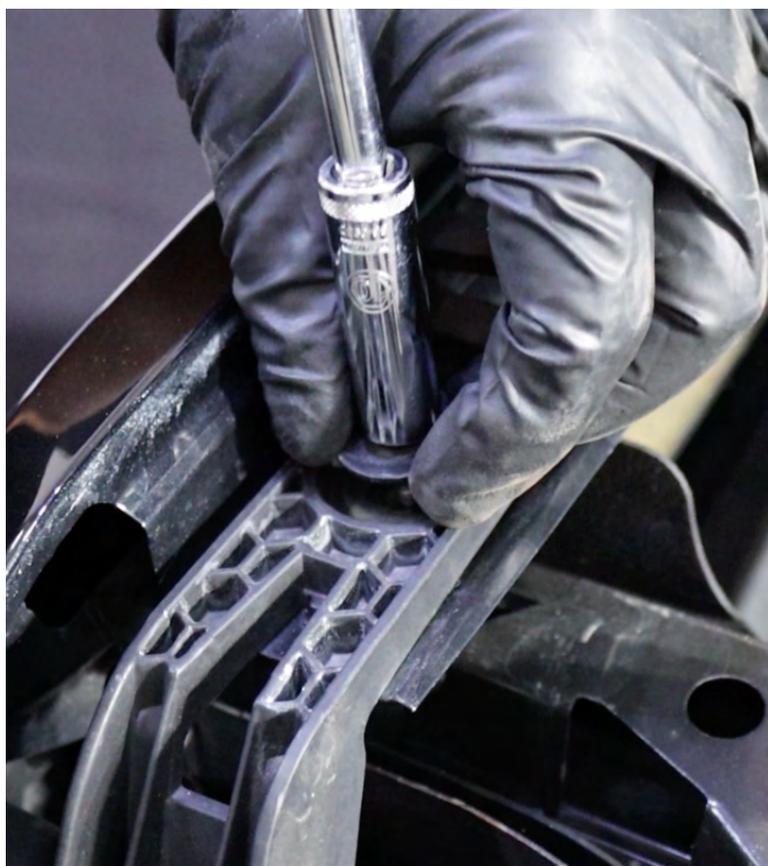


Place the grille aside for later reinstallation.



STEP 5. REMOVE THE HEADLIGHT BOLTS

To remove the headlight, you'll need to take out 4 X 10mm bolts. There are two bolts on the top, one on the side, and one from the trim piece bracket.

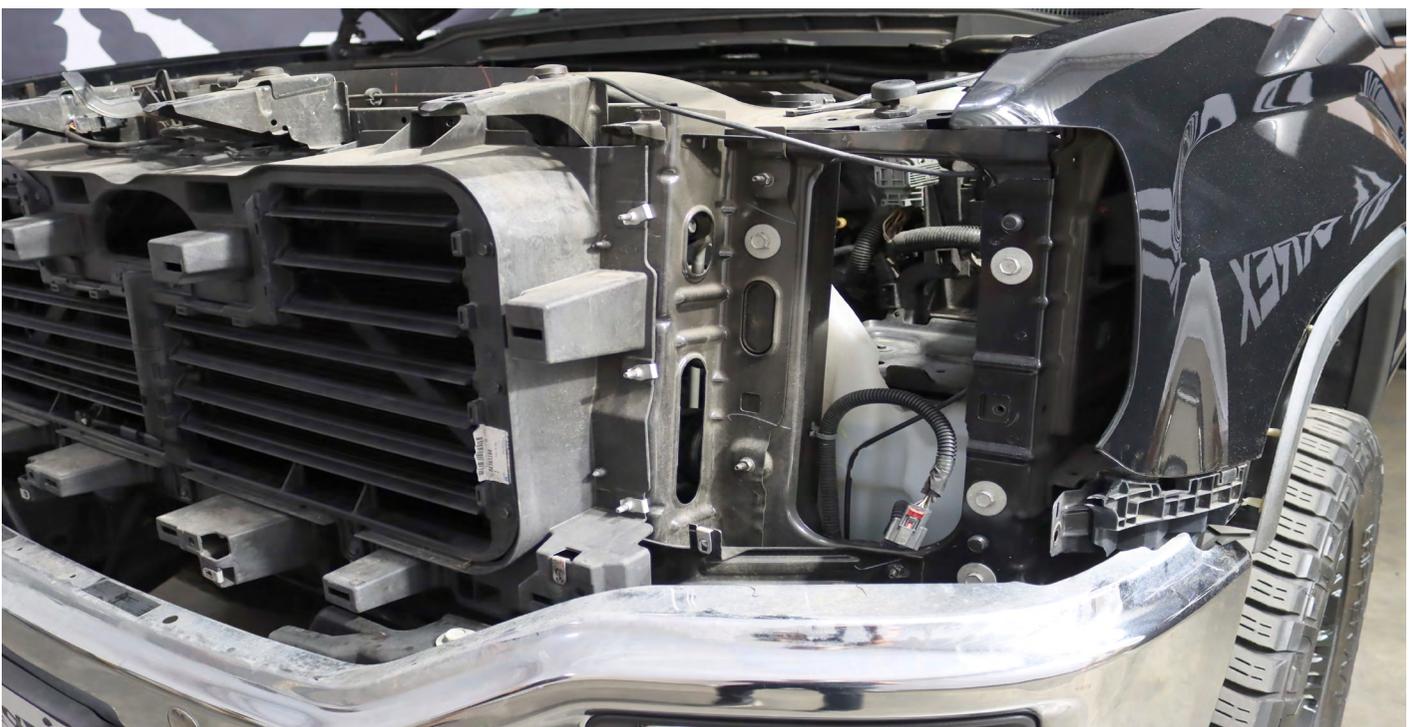


Repeat the same steps for the other side of the headlight.



STEP 6. UNPLUG AND REMOVE THE HEADLIGHTS

To remove the headlight, gently pull it out from the mounting bracket and disconnect the wire connection. Repeat the same steps for the other side of the headlight.



PART II INSTALL HEADLIGHTS

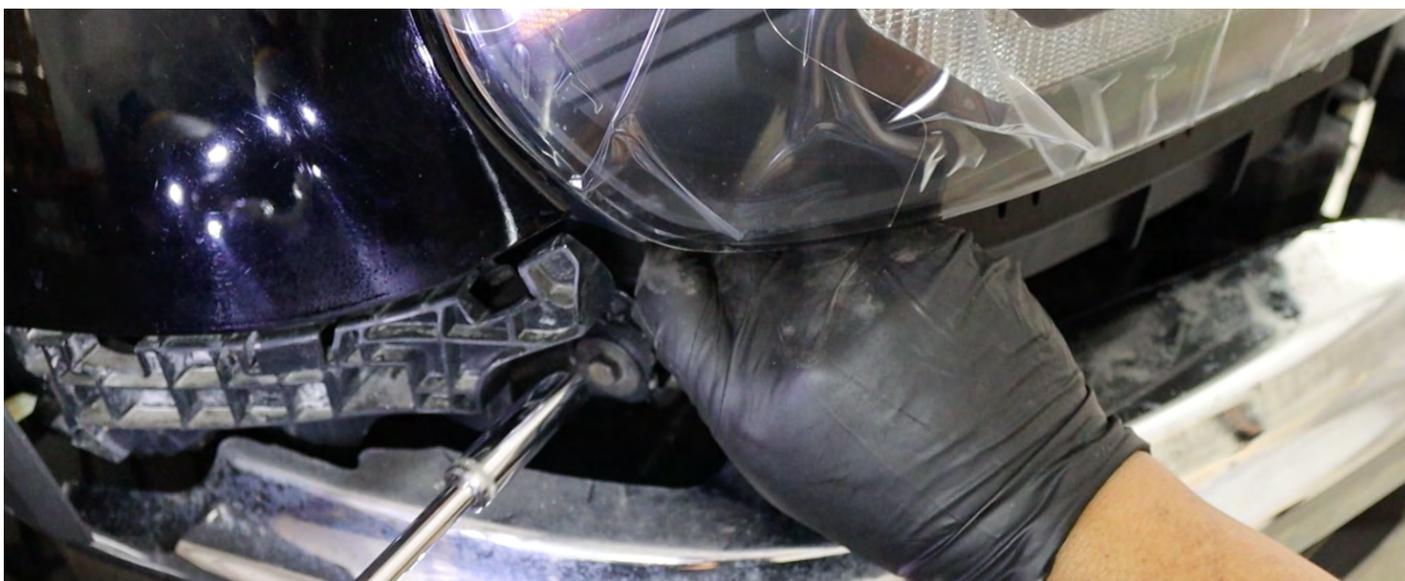
STEP 1. INSTALL ALPHAREX HEADLIGHTS

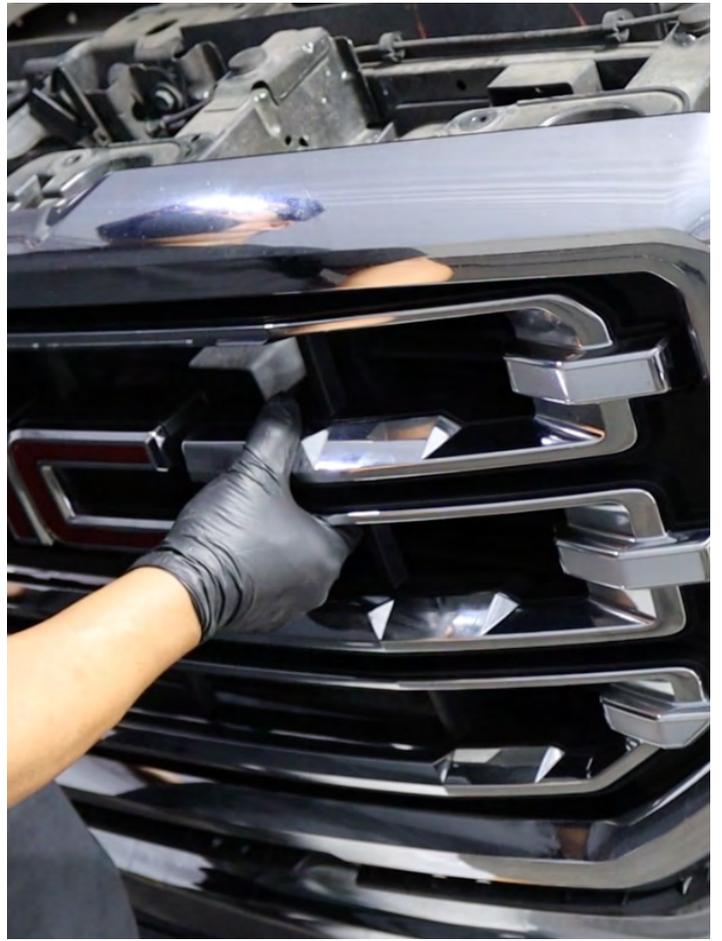


Reconnect the battery negative terminal and plug the light socket into the new ALPHAREX headlights. If your vehicle requires an LED Turn signal converter, install the converter first, and then connect the light socket to the new ALPHAREX headlights. **DO NOT USE DIELECTRIC GREASE!**



Secure the headlight bolts and reverse the removal process to complete the installation.





STEP 2. TEST THE HEADLIGHT FUNCTIONS

Test the functions of your ALPHAREX headlights to ensure everything works properly.

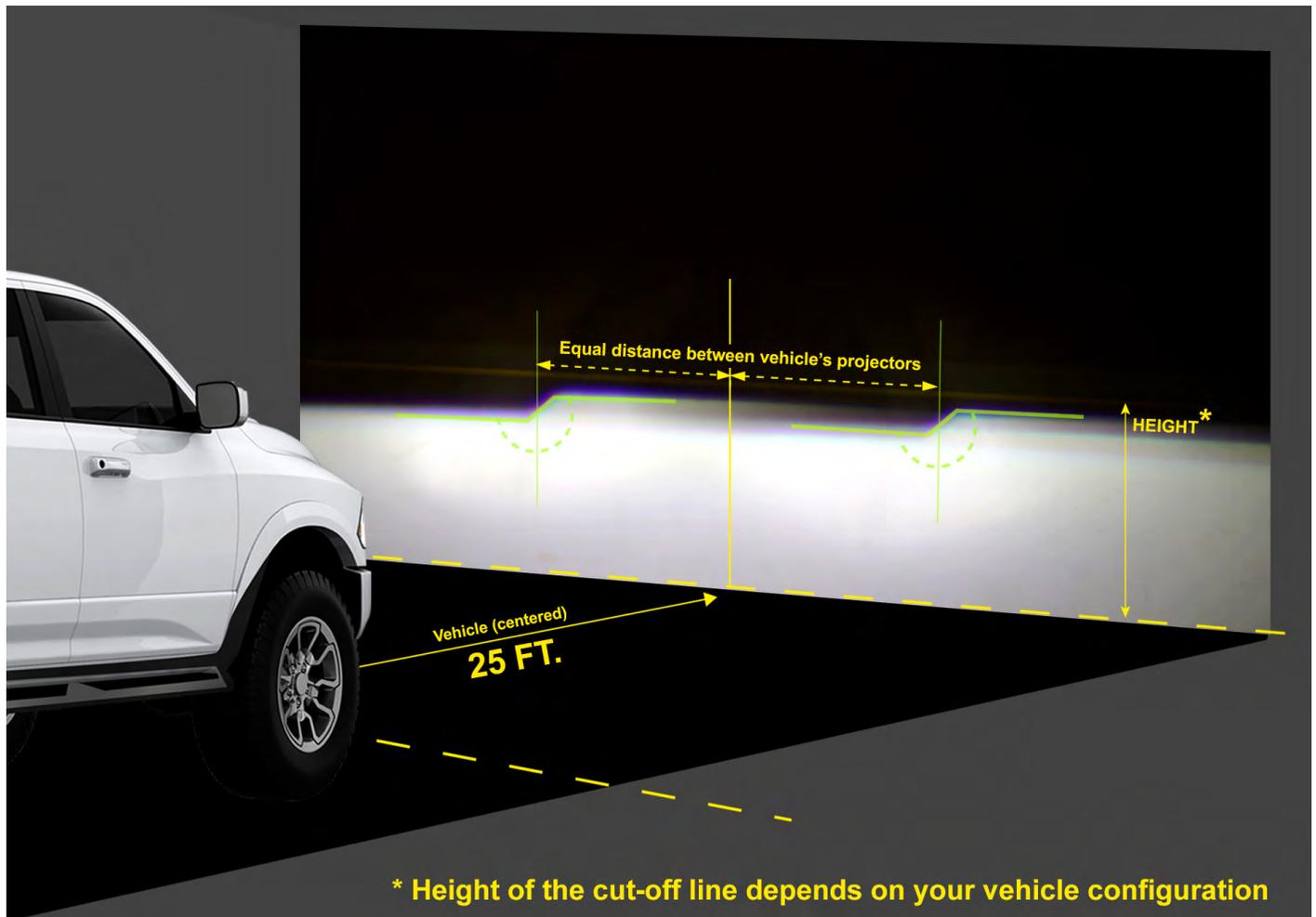


STEP 3. ADJUST HEADLIGHT LEVEL

Once everything has been tested, aim your ALPHAREX headlights by parking 25ft from a wall and level the headlight evenly.

Clockwise to lower the level
Counterclockwise to raise the level

Follow the same procedure for the other headlight.



*** Height of the cut-off line depends on your vehicle configuration**

STEP 4. COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX **14-18 GMC Sierra HEADLIGHTS**.

